

Solution Note

Introduction

This package is an affordable and easy-to-use solution to assess the remaining wall thickness of tubes, pipes, and vessels. In time-based mode and with an encoder, Prisma has both B-scan and C-scan capability. Both tools improve the detection of thickness variations and pitting spots. Prisma features all the corrosion visualization tools required to produce a comprehensive report. The unit comes with UTstudio+ software that helps users carry out further analysis such as defect measurement and include annotation. This manual phased-array solution improves inspection coverage and ensures that any corrosion and erosion progression is properly assessed.



Figure 1 – the PRISMA showing a corrosion mapping layout



Industries

- Chemical & Petrochemical Sector
- Oil & Gas Sector
- Nuclear Energy Sector
- Wind Power Renewables Sector
- Military Sector
- Maritime Shipping Industries
- Mining Sector
- Construction and Infostructure
- NDT Service Providers

Application

- Corrosion / Thickness measurement
- Casting / Forging Inspection
- Storage Vessel Inspection
- Asset integrity

Typical Parts

- Pipelines
- Boiler tubes
- Storage vessels
- Pressure vessels
- Flare stacks

Inspection Techniques

Phased Array L-Scan

Features and Benefits

- Higher POD on large surface inspections
- Better coverage with a single PA transducer than conventional UT
- Colour maps allow better visualisation of results.

Figure 2 – X3A probe and wedge, contoured for pipeline inspection

Frequency recommendations according to the thickness (T): T < 5mm = 10MHz 5mm < T < 75mm = 5MHz75mm > T = 2.25MHz For further information or support, please contact the Sonatest Applications Team: applications@sonatest.com

Recommended Tool Package

Category	Part #	Description
Acquisition Unit	PRISMA UT BNC KIT	Prisma UT BNC Standard Kit
	or	or
	PRISMA UT LEMO KIT	Prisma UT LEMO Standard Kit
Product option	PRISMA 16:64 TOFD	Prisma software 16:64 PA (up to 16
		focused elements over 64 arrays)
Probe	X3A-003	X3A-5M64E-0.6x10-SQX2.5
	or	
	D5A-001	
	Note: X3 probe at 5 MHz shall be	
	considered as the default one	
Wedges	X3AW-001	X3AW-0L25-IHC in AOD range of:
	Note: X3 wedges shall be considered	4", 6", 8", 12", 16" and 24" and flat.
	as the default ones	

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