

Railsan 125+ Product Detail Specifications

(Subject to change without notice)



Features		Details
Enclosure	Size	H=145mm x W=255mm x D =145 mm (5.7 in x 10 in x 5.7 in)
	Weight	2.5 Kg (5.5 Lbs) with battery
Environmental	Operating Temperature	-10 degree C to 55 degree C (-14 degree F to 131 degree F)
	Storage Temperature	-25 degree C to 75 degree C (-13 degree F to 167 degree F)
	Relative Humidity	5 to 95%, non-condensing
	IP rating	Designed to meets IP67
	Resolution	Up to 0.01 mm (0.001 in) for distance or 1% FSH for amplitude measurement. Large display of measurement at top of A-Scan display. Measurement mode selectable between peak and flank.
	Test range	5 mm (0.2 in) up to 0 - 10000 mm (400 in) at steel velocity (5930 m/s or 19455f/s). Variable in 1,2,5 sequence or continuously in 1mm.
	Velocity	1000 to 9999m/s continuously variable.
	Probe zero	0 to 999.999 μ s, continuously variable.
	Backwall Echo Attenuation (option)	0- 40dB attenuation.
	Measurement Units	metric (mm), Inch (in)
Measurement Modes	Mode 1	Signal Monitor, Gate alarms can be active but no measurements are display
	Mode 2	Depth and amplitude of the 1st signal gate
	Mode 3	Gate to Gate distance measurement. (Independent gates).
	Mode 4	Trigonometric display of beam path, surface distance and depth of indication from the inspection surface together with echo amplitude, curved surface correction for convex and concave, X-OFFSET for probe index. Half skip indication on screen.
System Linearity	Vertical linearity	0.5% Full Screen Height (FSH).
	Horizontal linearity	\pm 0.2% Full Screen Width (FSW).
	Amplifier Accuracy	\pm 0.5dB
	Gate Monitor	Three fully independent gates for echo monitoring and thickness measurement. Start and width adjustable over full range of unit, amplitude variable from 0 to 100% FSH. Bar presentation. Positive or negative triggering for each gate with audible and visual alarms. Gate resolution is 5 ns
	Gate Expansion	Expands range and delay to cover the area set by Gate 1 start and width controls.
	Gate Monitor Delay	Selectable 0.6 seconds delay on gate 2 negative monitor tracking.
	Display Freeze	For capturing the current waveform (A-scan) image for off-line processing.
	Active Peak Memory	Retains all the A-scan on screen for echo dynamic pattern determination, with active A-scan display in separate colour.
	Auto-Cal	Provides automatic calibration from two echoes.
	Notes	Alphanumeric labelling for panel and A-log allows the user to enter Notes for storage with panel settings and A-scans.
	Keylock	Prevents accidental alteration of parameters.
	Help Key	For instant operator guidance on using the Masterscan Series. Shows software and hardware information

	Reference Waveform	This menu displays a waveform from one of the A-log stores as a reference or fingerprint display in a colour different from the active display highlighting differences from the reference.
	Persistence	Cause previous A-scan to fade out at a user determined rate (1 to 6).
	Clock	Sets time and date. Built in battery-backed RTC keeps time and date. Visible on status line, always store with Panels, A-logs, etc Internal memory 4 GByte storage available
	Internal memory	4 GByte storage available
Receiver	Connector type	BNC
	Gain range	0 to 110 dB, adjustable in 0.1, 0.5,1,2,6,10,14 and 20dB steps. Direct access to gain control at all times
	Input Impedance	50 or 400 Ohm damping selectable
	Filters bands	- Narrow bands centred at 0.25MHz,0.5 MHz, 1MHz, 2MHz, 5MHz, 10MHz and 15MHz/wide. - Broadband at 2Mhz to 22Mhz (6 dB) and 1Mhz to 35Mhz.
Pulser	Connector type	BNC
	Number of channel	1
	Test mode	Pulse echo and transmit/receive. Single crystal, Double crystal and Pitch and catch
	Pulse voltage	200V
	Pulse shape	-VE spike and Square wave
	Pulse width	200 ns => 2.5 Mhz, 100 ns => 5 Mhz.
	Rise/fall times	<5ns into 50 Ohms at 200V (width adjustable in 2% of nominal width. Min=1 ns, Max=40ns)
	Thickness Logging	Can store up 440,000 thickness readings configured either by Block/Location/Number mode or pre-programmable work sheets in sequential mode. Readings can be exported to MS Excel using optional software.
	Panel memory	Can store up to 450,000 panels for retaining calibrations.
	A-scan memory	200,000 waveforms can be printed or transferred to a PC.
Display	Size	116.16 x 87.2 mm (4.57 x 3.43 in)
	Screen resolution	640 x 480 pixels (VGA) TFT
	A-scan resolution	400 x 510 Pixels (460 x 620 Pixels in Full screen)
	Update rate	60 Hz
	Colour	9 colours options with variable brightness.
I/O ports	Front Video output	Composite Video (p. 43)
	Back USB	Compatible with 1.1 version, Type A Internal storage shown as memory device
	Encoder Connection	D-SUB connector
Battery & Power supply	Battery Type	Lithium Ion battery pack
	Number of battery	1
	Battery Life	16 hours typical
	Recharge time	3-4 hours (battery can be charge separately)
	Output power	14.4V - 5A/hours
	Charger	100-240 V AC, 50-60 Hz
Language Support	User selectable	Dutch, English, French, German, Russian, Spanish (other available on request)
Calibration standard		EN12668-1 2010
Standards		- Vibration to 514.5-5 Proc 1 Annex C Fig 6 - Shock 516.5 Proc 1 15g/6mms - Explosive atmospheres: MIL-STD 810G - Methos 511.5, procedure I